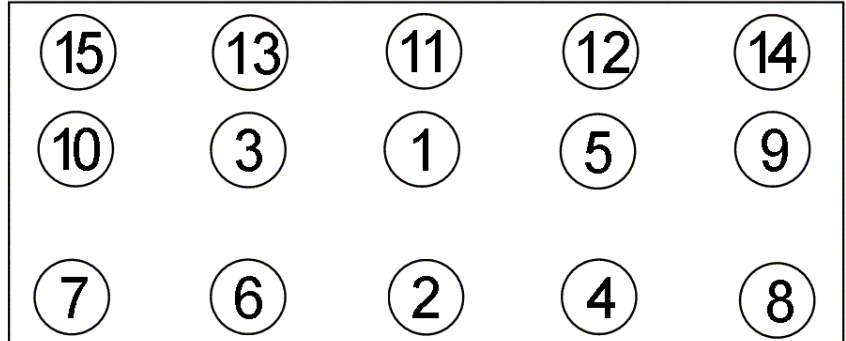
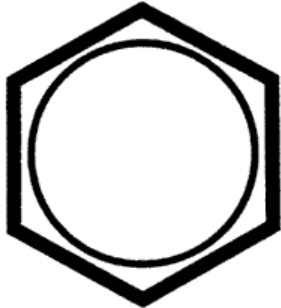





Anziehvorschrift Zylinderkopf**Tightening Instructions for Cylinder Head****Instructions de serrage pour culasse****Prescripciones de apriete para culatas****069.352**passend für / suitable for
adaptable à / adaptable a**Das Original**Schraubenkopf / Head shape Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete
Tête de vis / Cabeza de tornilloAnziehen/
Tightening/
Serrage/
Apriete

1st design
M11x155/100
 Pos. 1-10: 30 Nm
 ➤ Pos. 1-10: 90°
 ➤ Pos. 1-10: 90°
 ➤ Pos. 1-10: 50°

2nd design
M11x100
 Pos. 1-10: 30 Nm
 ➤ Pos. 1-10: 90°
 ➤ Pos. 1-10: 70°

M8x45
 Pos. 11-15: 30 Nm

Zeichenerklärung / Explanations / Explication / Explicacion

| | | | | |
|--|---|------------------------------|--------------------------------|---------------------------------------|
|  | neue Zylinderkopf-schrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos |
| * | Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) |
|  | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● | Setzzeit | relaxation time | durée de tassement | tiempo de espera |
| ➤ | Drehwinkel | torque angle | angle de serrage | ángulo de giro |

Motortyp / Engine type / Type de moteur / Tipo de motor

÷ 1,33 mm, Ø 97,4 mm

Mot.: LM4, LM7, LR4, LQ4, L59

4,8-6,0 ltr.

Avalanche, Escalade, Express, Rainier, Savana,
Sierra, Silverado, Suburban, Tahoe, Yukon**Elring-Serviceteam**

Fon +49 7123 724 799

Fax +49 7123 724 798

service@elring.de

24/09/05

069.352