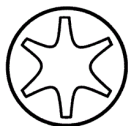
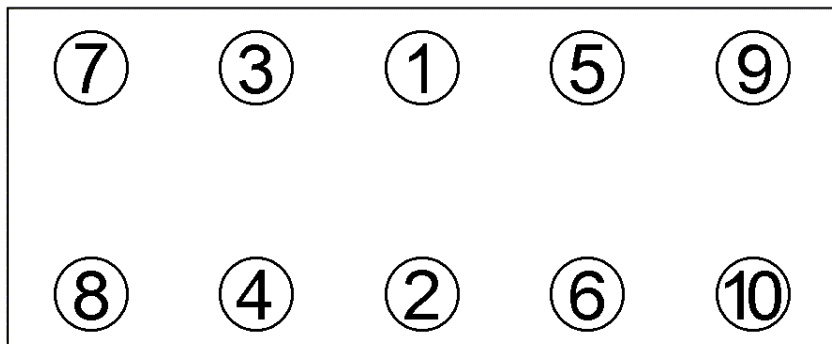
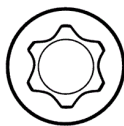


**Anziehvorschrift Zylinderkopf****Tightening Instructions for Cylinder Head****Instructions de serrage pour culasse****Prescripciones de apriete para culatas****722.503**passend für / suitable for  
adaptable à / adaptable a**Das Original**Schraubenkopf / Head shape Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete  
Tête de vis / Cabeza de tornillo

T60, T50



E12

426.890  
M9 M10 M11Anziehen/  
Tightening/  
Serrage/  
Apriete

- M11/M10x173: 30 Nm
- M9x30/M9x70:22 Nm
- M11/M10: 90°
- M11/M10: 180°

**Zeichenerklärung / Explanations / Explication / Explicacion**

|   |   |                              |                                |                                       |
|---|---|------------------------------|--------------------------------|---------------------------------------|
|   | neue Zylinderkopf-schrauben verwenden       | use new cylinder head bolts  | utiliser des vis neuves        | emplar tornillos nuevos               |
| * | Warmlauf (80°C)                             | warm up time (80°C)          | chauffage (80°C)               | calentamiento (80°C)                  |
|   | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● | Setzzeit                                    | relaxation time              | durée de tassement             | tiempo de espera                      |
| ➤ | Drehwinkel                                  | torque angle                 | angle de serrage               | ángulo de giro                        |

**Motortyp / Engine type / Type de moteur / Tipo de motor**

Mot. N20/N26 B20 ÷1,0mm (+0,3) 02/16&gt;&gt;

F30/F31/F34/F35 320i,iX, 328i,iX

F32/F33 420i,iX, 428i,iX

F07/F10/F11/F18 520i, 528i,iX

E84 X1 16i, 20i,iX, 28i,iX

F25 X3 20iX, 28iX

E89 Z4 18i, 20i, 28i

F20/F21 125i F22 220i,228i

**Elring-Serviceteam**

Fon +49 7123 724 799

Fax +49 7123 724 798

service@elring.de

24/01/22

**\*722.503\***