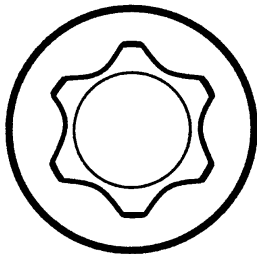
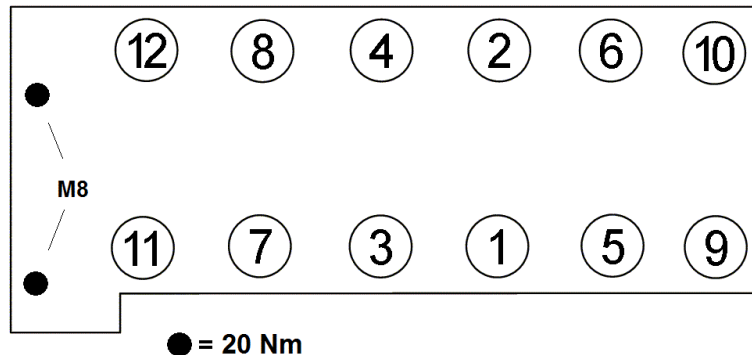


Anziehvorschrift Zylinderkopf**Tightening Instructions for Cylinder Head****Instructions de serrage pour culasse****Prescripciones de apriete para culatas****762.821**passend für / suitable for
adaptable à / adaptable a**Mercedes-Benz****Das Original**Schraubenkopf / Head shape Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete
Tête de vis / Cabeza de tornillo760.120
M 12 x 103Anziehen/
Tightening/
Serrage/
Apriete

OM 612
 60 Nm
 M8 = 20 Nm
 ➤ 90°
 M8 = 20 Nm
 ➤ 90°

OM 612.990
 30 Nm
 M8 = 20 Nm
 70 Nm
 M8 = 20 Nm
 ➤ 90°
 ➤ 90°

OM 647.961/981
 15 Nm
 60 Nm
 M8 = 20 Nm
 ➤ 90°
 M8 = 20 Nm
 ➤ 90°

Zeichenerklärung / Explanations / Explication / Explicacion

| | | | | |
|---|---------------------------------------------|------------------------------|--------------------------------|---------------------------------------|
| | neue Zylinderkopfschrauben verwenden | use new cylinder head bolts | utiliser des vis neuves | emplar tornillos nuevos |
| * | Warmlauf (80°C) | warm up time (80°C) | chauffage (80°C) | calentamiento (80°C) |
| | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● | Setzzeit | relaxation time | durée de tassement | tiempo de espera |
| ➤ | Drehwinkel | torque angle | angle de serrage | ángulo de giro |

Motortyp / Engine type / Type de moteur / Tipo de motor

Mot : OM 612.961/962/963/966/967/981/983/990

OM 647.961/981

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